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COUNTRY Germany (Russian Zone)

SUBJECT Planned 1952 Production for the Hauptverwaltung
Schwermaschinenbau of the DDR Ministry for
Machine ConstructionPLACE
ACQUIRED

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1. Attachment One is a summary of the 1952 planned production of the Hauptverwaltung Schwermaschinenbau of the DDR Ministry of Machine Construction in 2,000 DM (East). *Technical Equipment*
2. Attachment Two lists the 1952 planned production by item, quantity and value for the four Volkseigene Betriebe and the 28 plants directly under the control of the Hauptverwaltung Schwermaschinenbau of the DDR Ministry of Machine Construction.*

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Summary of the 1952 Planned Production for HV Schwermaschinenbau in 1,000 DM (East)

	<u>Total Planned Production 1952</u>	<u>1st. Qt. 1952</u>	<u>2nd. Qt. 1952</u>	<u>3rd. Qt. 1952</u>	<u>4th. Qt. 1952</u>
B GUS	94,351	22,304	22,400	23,312	26,335
B VAW	96,202	18,839	24,448	25,278	27,637
B EKM	202,018	36,715	46,495	57,110	61,698
B ABUS	100,105	21,441	24,472	26,396	27,796
B IES (Leipziger Eisen-und Stahlwerke)	31,149	7,608	7,698	7,747	8,096
B Leipzig - West	7,247	1,791	1,808	1,817	1,831
B Megu (Metallguss Leipzig)	13,491	3,069	3,273	3,304	3,845
B Dampfhammerwerk, Brand-Erbisdorf	14,689	3,353	3,530	3,813	3,993
B Erfurter Gesenkschmiede	648	125	130	192	201
B Flanschenwerk und Gesenkschmiede, Bebitz	8,702	2,010	2,144	2,271	2,277
B Rosswein	18,029	4,107	4,338	4,735	4,849
B Weimar (Press- u. Schmiedew.)*	3,610	690	795	1,005	1,120
B Niles, Chemnitz	14,298	3,019	3,604	3,682	3,993
B Niles, Berlin	9,504	497	1,563	3,227	4,217
B Meuselwitz	9,850	2,212	2,252	2,871	2,515
B Berl. Werkzeugmaschinenfabrik	8,345	1,904	2,113	2,184	2,144
B Aschersleben	9,309	2,057	2,075	2,394	2,783
B Fraureuth	7,943	1,876	1,976	2,016	2,075
B Ronneburg (Werk II of Wälslager Fabrik Fraureuth)	1,620	394	399	404	423
B Wälslagerfabrik Berlin	2,036	491	498	512	535
B Bergmann - Borsig	40,615	6,176	6,626	12,423	15,390
B Zwickauer Masch. Fabrik	10,233	2,138	2,376	2,818	2,901
B Gölitz Maschinenbau	23,153	3,263	5,376	6,497	8,317
B Hochseeschiffbau Dieselmotorenwerk Rostock	9,924	955	1,102	2,575	5,292
B Wildau (Abus Wildau)	36,903	4,898	9,063	11,462	11,480
B Nordhausen	11,960	3,156	3,301	3,239	2,264
B Dessau	13,876	3,441	3,469	3,469	3,497
B Kyanbau Eberswalde	12,720	2,278	2,612	3,800	4,030
B Förderanlagen Köthen	1,790	415	425	470	480
B Leipziger Stahlbau und Verzinkerei	18,514	4,213	4,668	4,767	4,866
B Stahlbau Leipzig	14,710	3,440	3,784	3,770	3,716
B Förderanlagen Leipzig	6,034	1,090	1,253	1,835	1,856
Total HV Schwermaschinenbau	853,578	169,915	200,066	231,395	252,202

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* Comment: Not further identifiable from
available reference materials.

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

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Item

V V B \ GUS

Total

Machine construction

Electric power

Machine tools:

a) Grinding machines

b) Forging hammers

c) Misc. machine tools

Tools:

a) Press tools

b) Misc. foundry equipment

c) Misc. tools

d) Tooling fixtures

Hauling equipment

Pumps and compressor equipment for the chemical

industry:

A. Pumps:

a) Reciprocating pumps

b) Misc. pumps

B. Air fans of all types:

Equipment for glass making:

Glass forms and accessories

Agricultural machines:

Straw choppers and beet cutters

Unit of Quantity	Total Planned Production 1952		Planned Production 1st. Qt. 1952		Planned Production 2nd. Qt. 1952		Planned Production 3rd. Qt. 1952		Planned Production 4th. Qt. 1952	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
--	--	94,351	--	22,304	--	22,400	--	23,312	--	26,335
--	--	93,516	--	22,097	--	22,197	--	23,107	--	26,115
Mil. Kw hr.	1.315	40.2	0.335	10.5	0.305	8.6	0.320	9.6	0.355	11.5
--	--	324	--	71	--	87	--	78	--	88
piece	543	79	100	14	150	22	150	20	143	23
piece	30	225	7	52	8	60	7	53	8	60
--	--	20	--	5	--	5	--	5	--	5
--	--	3,462	--	847	--	851	--	870	--	894
--	--	200	--	50	--	50	--	50	--	50
--	--	2,862	--	696	--	705	--	721	--	740
--	--	160	--	41	--	37	--	39	--	43
--	--	240	--	60	--	59	--	60	--	61
tons	100	130	20	26	25	32	30	39	25	33
piece	100	168	26	41	24	41	26	42	24	44
piece	60	85	16	21	14	20	14	21	16	23
piece	40	83	10	20	10	21	10	21	10	21
piece	125	216	30	52	30	52	30	52	35	60
--	--	140	--	35	--	33	--	35	--	37
piece	350	30	--	--	150	14	200	16	--	--

1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>V V B GUS (con't.)</u>											
<u>Fire extinguishers</u>	piece	7,500	157	1,500	31	1,600	33	1,900	40	2,500	53
<u>Equipment for public utilities</u>	--	--	1,940	--	513	--	442	--	450	--	535
<u>Repair work for machine construction</u>	--	--	492	--	116	--	122	--	129	--	125
<u>Sub-contract work</u>	--	--	3,215	--	799	--	772	--	787	--	858
<u>Welding work</u>	--	--	140	--	35	--	35	--	35	--	35
<u>Steel construction:</u>	tons	4,240	3,278	882	615	863	621	1,253	1,005	1,243	1,037
a) Construction of containers	tons	440	528	110	132	110	132	110	132	110	132
b) Pipeline construction	tons	3,510	2,590	700	443	680	449	1,070	833	1,060	805
c) Misc. steel construction	tons	290	160	72	40	72	40	73	40	73	40
<u>Industrial fittings:</u>	tons	877	1,373	202	308	183	283	230	363	262	419
a) Bronze and brass fittings	tons	10	67	2	14	3	19	2	14	3	20
b) Cast iron fittings	tons	846	1,241	197	289	178	260	220	321	251	371
c) Misc. fittings	tons	21	65	3	5	2	4	8	28	8	28
<u>Vehicle construction:</u>	--	--	1,968	--	454	--	469	--	492	--	523
a) Construction groups and parts for rolling stock	--	--	948	--	233	--	223	--	234	--	258
b) Rolling stock	--	--	150	--	30	--	37	--	45	--	38
c) Automobiles and tractors	--	--	240	--	59	--	56	--	59	--	66
d) Sub-contract work for vehicles	--	--	470	--	122	--	113	--	114	--	121
e) Parts for tractors and caterpillar tractors	tons	100	160	25	40	25	40	25	40	25	40
<u>Misc. shipbuilding products</u>	--	--	709	--	174	--	167	--	173	--	195
<u>Castings and forgings:</u>	--	--	75,122	--	17,793	--	17,985	--	18,336	--	21,008
a) Gray castings	tons	96,858	40,232	22,400	9,311	23,355	9,649	23,556	9,789	27,547	11,483
b) Temper castings	tons	3,740	2,383	935	520	935	521	935	521	935	521
c) Electro-steel castings	tons	1,900	1,840	450	432	450	432	450	432	550	544
d) SM steel castings	tons	3,625	2,493	912	627	900	619	900	619	913	628
e) Bessemer steel castings	tons	13,200	6,984	3,283	1,735	3,130	1,661	3,210	1,703	3,577	1,885

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Castings and forgings (con't.):</u>											
Bronze castings	tons	662	2,272	165	568	165	568	166	568	166	568
Brass castings	tons	318	1,156	79	289	79	289	80	289	80	289
Red brass castings	tons	1,285	4,500	328	1,146	298	1,043	304	1,068	355	1,243
Aluminum castings	tons	3,105	10,800	733	2,545	728	2,538	764	2,650	880	3,067
Zinc castings	tons	216	755	51	177	53	185	54	188	58	205
Magnesium castings	tons	545	1,987	120	438	100	475	138	504	157	570
Sub-contract work for castings and forgings	--	--	20	--	5	--	5	--	5	--	5
<u>Iron and metal goods:</u>											
Fashioned turnings (Formdrehteile)	kg.	4,000	652	--	157	--	159	--	165	--	171
Small ironwares	--	--	2	--	--	2,000	1	--	--	2,000	1
Misc. metal products	--	--	180	--	42	--	43	--	45	--	50
	--	--	470	--	115	--	115	--	120	--	120
<u>Electrical industry:</u>											
Special parts	--	--	75	--	18	--	18	--	18	--	21
Sec. chemical industrial products	tons	512	380	128	94	123	91	123	92	138	103
<u>Wood working industry:</u>											
Furniture	--	--	240	--	85	--	85	--	85	--	85
Gymnastic and sports equipment	--	--	300	--	75	--	75	--	75	--	75
	--	--	40	--	10	--	10	--	10	--	10

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1952 Production Plan for HV Schwermaschinenbau. by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
V V B WBN		--	96,202	--	13,339	--	24,448	--	25,278	--	27,637
Machine construction		--	95,537	--	13,686	--	24,286	--	25,103	--	27,462
Electric power	Mil.Kw hr.	120	4	30	1	30	1	30	1	30	1
Machine tools:		--	6,665	--	12,222	--	17,201	--	18,545	--	18,937
Lathes	piece	1,436	2,654	345	2,044	360	2,565	355	2,405	376	2,640
Lathes under 250 mm. Ø	piece	370	1,320	90	320	90	320	90	320	100	360
Lathes 250 mm. - 550 mm. Ø	piece	799	3,820	195	935	200	960	200	960	204	975
Backing-off lathes	piece	73	832	11	125	21	239	19	217	22	251
Copying lathes	piece	49	1,172	7	200	19	410	13	320	10	242
Misc. lathes	piece	145	900	42	176	30	156	33	204	40	364
Lathes 550 mm. - 1,000 mm. Ø	piece	100	1,600	18	288	30	480	24	384	28	448
Turret Lathes	piece	294	2,942	42	541	72	693	77	720	103	988
Milling Machines:											
Vertical millers over 1,000 mm. length	piece	1,161	6,090	258	1,295	325	1,570	253	1,507	294	1,718
Horizontal millers	piece	240	1,108	23	106	85	375	86	395	46	212
Universal millers	piece	380	1,272	109	302	110	387	73	257	88	320
Long plane millers	piece	300	1,380	62	285	79	363	73	336	86	396
Key groove and long hole millers	piece	72	1,056	32	328	20	200	12	232	8	296
Thread milling machines	piece	40	200	--	--	--	--	2	10	38	190
Copying millers	piece	87	497	19	110	31	165	29	176	8	46
Misc. milling machines	piece	41	517	13	164	--	--	8	101	20	152
	piece	1	60	--	--	1	60	--	--	--	--
Gear cutting machines:											
Gear shaping machines	piece	191	5,149	54	525	72	1,357	51	1,732	14	1,535
Gear hobbing machines under modulus 5	piece	38	914	17	207	19	623	2	84	--	--
Gear hobbing machines over modulus 5	piece	70	560	16	128	28	224	26	208	--	--
Misc. gear cutting machines	piece	86	3,400	21	190	25	510	23	1,440	17	1,260
	piece	7	275	--	--	--	--	--	--	7	275

1952 Production Plan for HV Schuermaschinenbau, by Plants (Value in 1,000 DM)

Item	V V B MMW (Con't.)	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
			Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	<u>Drilling and milling presses:</u>	piece	351	6,394	76	1,367	83	1,646	90	1,592	96	1,789
	a) Jig drills	piece	70	1,200	14	224	18	328	14	224	24	424
	b) Precision drill presses	piece	30	188	7	43	7	43	8	51	8	51
	c) Drilling and milling presses under 100 mm. Ø	"	107	1,406	25	350	27	350	29	342	26	364
	d) Drilling and milling presses over 100 mm. Ø	"	144	3,690	30	750	37	925	39	975	38	950
	<u>Planing and slotting machines:</u>	piece	142	1,792	22	300	45	361	37	464	38	667
	a) Short stroke planers	piece	20	58	5	14	5	14	5	15	5	15
	b) Slotting and key groove cutting machine tools	piece	60	149	5	10	28	71	14	35	13	33
	c) Long stroke planers	piece	62	1,585	12	276	12	276	18	414	20	619
	<u>Vertical slotters</u>	piece	530	2,534	140	564	140	564	150	703	150	703
	<u>Grinding, lapping and honing machine tools:</u>	piece	1,168	3,787	293	2,239	319	2,421	282	2,026	274	2,101
	a) External round grinders	piece	330	3,386	105	1,113	110	1,135	70	693	45	445
	b) Plane grinders	piece	160	1,260	40	242	40	320	40	368	40	330
	c) Internal round grinders	piece	158	1,733	37	382	45	400	37	363	39	588
	d) Round grinding machines without points	piece	40	506	10	127	9	113	10	127	11	139
	e) Tool grinding machines	piece	314	830	75	200	75	200	80	212	84	218
	f) Lapping and honing machines	piece	86	239	17	65	22	55	24	60	23	59
	g) Misc. grinding machines	piece	80	833	9	110	18	198	21	203	32	322
	<u>Drill presses:</u>	piece	938	3,663	213	768	252	890	218	920	255	1,085
	a) Single spindle drill presses under 20 mm. Ø	"	205	400	36	78	45	85	35	60	89	177
	b) Single spindle drill presses 20-40 mm. Ø	piece	535	1,341	123	230	151	345	135	428	126	338
	c) Single spindle drill presses over 40 mm. Ø	piece	120	990	47	385	48	395	25	210	--	--
	d) Multi-spindle series drill presses	piece	30	280	7	75	8	65	8	65	7	75
	e) Multi-spindle universal joint drill presses	piece	48	652	--	--	--	--	15	157	33	495
	<u>Metal saws and filing machines:</u>	piece	174	641	36	159	34	137	52	172	52	173
	a) Metal circular saws	piece	144	630	36	159	34	137	37	167	37	167
	b) Thread cutting machines	piece	30	11	--	--	--	--	15	5	15	6

1952 Production Plan for HV Schvermaschinenbau, by Plants (Value in 1,000 DM)

V V B WMW (Con't.)	Unit of Quantity	Total Planned Production 1952		1st. qt. 1952		2nd. qt. 1952		3rd. qt. 1952		4th. qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Presses:</u>	piece	634	4,551	134	785	151	1,081	186	1,360	163	1,325
a) Eccentric, crank, lever and stage presses:	piece	255	1,840	51	359	67	472	64	487	73	522
1) up to 63 tons pressure	piece	(191)	(1,241)	(37)	(251)	(50)	(300)	(52)	(342)	(57)	(348)
2) over 63 tons pressure	piece	(61)	(539)	(14)	(108)	(16)	(152)	(11)	(125)	(20)	(154)
3) Stage presses	piece	(3)	(60)	—	—	(1)	(20)	(1)	(20)	(1)	(20)
b) Friction spindle presses:	piece	30	72	6	14	7	17	8	19	9	22
c) Special presses	piece	28	456	5	82	6	98	8	130	9	146
d) Hydraulic presses:	piece	223	1,744	47	223	46	387	76	587	54	547
1) up to 63 tons pressure	piece	(90)	(344)	(35)	(127)	(16)	(62)	(32)	(122)	(7)	(33)
2) over 63 tons pressure	piece	(133)	(1,400)	(12)	(96)	(30)	(325)	(44)	(465)	(47)	(514)
e) Hand spindle and rack presses	piece	45	21	15	7	15	7	15	7	—	—
f) Misc. presses	piece	53	418	10	100	10	100	15	130	18	88
<u>Forging hammers</u>	piece	60	915	15	180	16	210	8	218	21	307
<u>Riveting machines</u>	piece	50	50	10	10	10	10	15	15	15	15
<u>Shears:</u>	piece	626	1,385	135	290	175	292	175	294	141	509
a) Drop shears	piece	56	1,100	10	220	10	220	10	220	26	440
b) Manually operated plate shears	piece	550	45	120	10	160	12	160	14	110	9
c) Misc. shears	piece	20	240	5	60	5	60	5	60	5	60
<u>Bending machines for plates, tubes, shafts, rods, wire</u>	—	—	622	—	155	—	155	—	155	—	157
<u>Forge and press equipment</u>	—	—	10,739	—	1,000	—	3,249	—	3,265	—	3,225
<u>Machine tools and foundry equipment:</u>	—	—	5,254	—	1,254	—	1,328	—	1,339	—	1,333
a) Cutting tools for metals	—	—	450	—	112	—	113	—	112	—	113
1) Misc. cutting tools	—	—	(400)	—	(100)	—	(100)	—	(100)	—	(100)
2) Millers	—	—	(50)	—	(12)	—	(13)	—	(12)	—	(13)

1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

		Unit of Quantity	Total Planned Production 1952 Quantity Value	1st. Qt. 1952 Quantity Value	2nd. Qt. 1952 Quantity Value	3rd. Qt. 1952 Quantity Value	4th. Qt. 1952 Quantity Value
<u>V V B W M (Con't.)</u>							
<u>Machine tools and foundry equipment (con't.):</u>							
b) Machinist's and assembly tools	--	--	16	--	5	--	4
c) Tool and die presses:	--	--	2,356	--	581	--	592
1) Press tools	--	--	(656)	--	(164)	--	(164)
2) Tool and die making equipment	--	--	(1,700)	--	(417)	--	(428)
d) Misc. tools	--	--	34	--	7	--	8
e) Tooling fixtures	--	--	1,898	--	424	--	486
f) Misc. foundry equipment	--	--	500	--	125	--	125
<u>Metallurgical and mining equipment:</u>							
a) Parts and accessories for metallurgical equipment	--	--	6,381	--	1,498	--	1,565
b) Wire drawing benches	piece	510	6,321	120	1,483	125	1,550
<u>Conveying equipment:</u>							
a) Parts for conveying equipment	--	--	525	--	126	--	125
b) Misc. conveying equipment	--	--	3	--	1	--	1
	--	--	522	--	125	--	125
<u>Pumps and compressor equipment for the chemical industry:</u>							
a) Misc. chemical equipment:	piece	46	2,039	--	183	--	327
1) Disintegrators, stirrers, kneaders, and mixers	piece	(8)	(56)	(2)	(14)	(2)	(14)
2) Special machines	piece	(38)	(371)	--	--	(12)	(118)
b) Vacuum sets and filters	piece	9	631	--	--	--	--
c) Pumps:	piece	130	968	26	166	27	192
1) Reciprocating pumps	piece	(118)	(668)	(25)	(141)	(25)	(142)
2) Misc. pumps	piece	(12)	(300)	(1)	(25)	(2)	(50)
d) Parts for pumps and compressors	piece	4,000	13	1,000	3	1,000	3
<u>Machines for plate glass making:</u>							
	piece	10	242	2	48	3	73
<u>Other products of machine construction:</u>							
transmissions	--	--	445	--	63	--	97
gears	--	--	3,431	--	786	--	852
assembly work	--	--	3,086	--	719	--	778
	--	--		--		--	

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952 Quantity Value	Ist. Qt. 1952 Quantity Value	2nd. Qt. 1952 Quantity Value	3rd. Qt. 1952 Quantity Value	4th. Qt. 1952 Quantity Value
<u>Vehicle construction:</u>						
Parts for vehicles	--	30	--	7	--	8
<u>Castings and forgings:</u>						
a) Gray castings	tons	15 53	4 14	4 14	3 11	4 14
b) Aluminum castings	tons	17,639 1,575	3,211 1,733	3,116 1,573	4,633 2,092	1,801 2,280
<u>Machining machines</u>	piece	500 58	125 14	125 14	125 15	125 15
<u>Machine tools</u>	--	120	--	25	--	30
<u>Wood products:</u>						
a) Coniferous lumber, Grade I & II	cu. meters	1,800 146	450 35	450 36	450 37	450 38
b) Oak lumber	cu. meters	220 20	55 5	55 5	55 5	55 5
c) Beech lumber	cu. meters	280 46	70 11	70 11	70 12	70 12
d) Misc. coniferous lumber	cu. meters	160 17	40 4	40 4	40 4	40 5
	cu. meters	1,140 63	285 15	285 16	285 16	285 16
<u>Products of the wood industry</u>	--	165	--	35	--	49
<u>Electrical equipment</u>						
a) Electrical equipment for household and	--	230	--	57	--	58
b) Induction hardening machines	piece	10 18	2 4	--	3 5	5 9

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

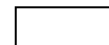
	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
V V B EKM	--	--	202,018	--	36,715	--	46,495	--	57,110	--	61,698
Electric power	Mill. Kw hr.	1,065	31	370	12	159	5	197	4	339	10
Machine construction:	--	--	82,360	--	9,242	--	17,301	--	25,727	--	35,690
Steam boilers:	piece	(350)	(37,773)	(33)	(339)	(71)	(5,394)	(121)	(13,633)	(125)	(17,907)
a) Steam boilers 60-100 t/h	piece	6	6,672	--	--	1	1,800	--	--	5	4,792
b) Steam boilers 30-60 t/h	piece	52	23,472	--	--	8	2,600	22	10,244	22	10,625
c) Steam boilers 2.4-10 t/h	piece	80	4,579	--	167	20	900	27	2,145	28	1,387
d) Low pressure steam boilers	piece	72	520	18	130	18	130	18	130	18	130
e) Boilers with large water capacity	piece	90	2,325	--	--	13	338	41	1,060	36	927
f) Misc. steam boilers	piece	50	205	10	42	11	46	13	54	16	63
Steam turbines:	piece	(458)	(6,591)	(85)	(1,180)	(7)	(1,439)	(127)	(1,777)	(149)	(2,190)
a) Steam turbines 1-50 Kw	piece	282	3,384	50	530	50	580	80	924	102	1,300
b) Steam turbines 50-175 Kw	piece	135	1,620	29	348	35	420	35	420	36	432
c) Steam turbines 175-500 Kw	piece	14	350	1	25	5	125	5	125	3	75
d) Steam turbines over 500 Kw	piece	27	1,237	5	227	7	314	7	308	3	385
Water turbines:	piece	(17)	(237)	(4)	(60)	(4)	(50)	(5)	(75)	(4)	(50)
a) Water turbines over 100 Kw	piece	2	50	1	25	--	--	1	25	--	--
b) Water turbines under 100 Kw	piece	15	187	3	35	4	50	4	50	4	52
Parts for boilers:	--	--	(23,518)	--	(5,770)	--	(5,870)	--	(5,872)	--	(6,006)
a) Parts and accessories for boilers	--	--	22,433	--	5,500	--	5,600	--	5,600	--	5,733
b) Parts for turbines	--	--	1,000	--	250	--	250	--	250	--	250
c) Parts for prime movers	--	--	85	--	20	--	20	--	22	--	23
Diesel and gasoline engines:	piece	(1,065)	(6,320)	(80)	(215)	(274)	(1,841)	(378)	(2,692)	(331)	(2,140)
a) Diesel and gasoline engines for vehicles	piece	700	6,265	4	36	195	1,746	285	2,550	235	1,933
b) Stationary diesel and gasoline engines	piece	365	655	78	179	79	125	93	142	115	209

1952 Production Plan for HV ~~Se~~ ~~er~~ ~~maschinenbau~~, by Plants (Value in 1,000 DM)

Maschinenbau, by Plants (Value in 1,000 DM)												
Item	V V B BEM (Con't.)	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
			Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
F. Parts for combustion engines:		--	--	4,970	--	1,200	--	1,220	--	1,250	--	1,300
G. Carburetor engines:		piece	2,000	650	700	228	500	163	500	163	300	96
H. Piston engines engines:		piece	107	1,682	--	260	60	780	20	260	7	382
I. Misc. power machines:		--	--	19	--	--	--	14	--	5	--	--
Tools and foundry equipment:		--	--	1,066	--	265	--	265	--	265	--	271
a) Compressed air tools		--	--	766	--	190	--	190	--	190	--	196
b) Misc. foundry equipment		--	--	300	--	75	--	75	--	75	--	75
Equipment for metallurgical and mining industries:		--	--	174	--	54	--	55	--	30	--	35
a) Disintegrators and grinding equipment		--	--	50	--	25	--	25	--	30	--	35
b) Parts for metallurgical equipment		--	--	30	--	7	--	8	--	7	--	8
c) Parts for mining equipment		--	--	94	--	22	--	22	--	23	--	27
Conveying equipment:		--	--	3,883	--	790	--	984	--	1,139	--	970
a) Standard electric bridge cranes		piece	15	671	4	179	3	124	4	179	4	179
b) Misc. windmills		piece	5	43	2	17	1	9	1	9	1	9
c) Conveyors		--	--	2,355	--	475	--	605	--	665	--	610
d) Crane trolleys		piece	8	90	1	10	2	23	3	34	2	23
e) Parts for lifting equipment		--	--	245	--	52	--	68	--	73	--	52
f) Misc. conveying equipment		--	--	479	--	57	--	145	--	180	--	97
Compressor and compressor equipment for the chemical industry:		--	--	51,669	--	11,763	--	12,099	--	13,478	--	14,329
a) Pumps:		--	--	(34,697)	--	(7,725)	--	(7,974)	--	(9,209)	--	(9,739)
a) Rotary pumps		piece	7,731	9,479	1,764	2,156	1,598	2,320	2,023	2,491	2,046	2,512
b) Electric pumps		piece	608	1,189	144	206	121	213	152	301	189	469
c) Hand pumps		piece	12,000	1,028	3,125	266	3,225	276	2,750	237	2,900	249
d) Reciprocating pumps		piece	5,006	3,304	1,237	1,704	1,251	1,735	1,246	2,635	1,272	3,010
e) Misc. pumps		piece	20,186	13,917	4,896	3,393	4,995	3,430	5,102	3,545	5,193	3,549

1952 Production Plan for HV Schvermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>V V B EKM (Con't.)</u>											
<u>Compressors:</u>	--	--	(8,988)	--	(2,098)	--	(2,159)	--	(2,266)	--	(2,465)
a) Turbo-compressors	piece	6	62	--	--	1	10	2	21	3	31
b) Air compressors up to 500 cu.m./h	piece	5,340	7,035	1,311	1,660	1,350	1,749	1,360	1,808	1,319	1,818
c) Air compressors over 500 cu.m./h	piece	207	1,513	50	340	52	358	53	367	52	448
d) Misc. compressors	piece	306	378	23	98	60	42	100	70	125	168
<u>Wardens:</u>	piece	5,847	3,968	1,447	959	1,474	985	1,475	999	1,451	1,025
<u>Air fans of all types:</u>	piece	75	129	15	26	17	29	20	34	23	40
<u>Refrigerators:</u>	--	--	2,857	--	705	--	702	--	720	--	760
<u>Parts for chemical equipment:</u>	--	--	1,000	--	250	--	250	--	250	--	250
<u>Cooling and heat conditioning units:</u>	--	--	7,240	--	1,810	--	1,810	--	1,810	--	1,810
<u>Refrigerating equipment:</u>	--	--	600	--	150	--	150	--	150	--	150
<u>Textile machines:</u>	piece	8	148	1	15	2	9	3	64	2	60
<u>Spinning machines:</u>	piece	499	940	111	208	119	223	127	239	142	270
<u>Machinery for the cellulose and artificial silk industry:</u>	piece	45	365	10	83	12	96	13	103	10	83
<u>Other products of machine construction</u>											
<u>Transmissions</u>	--	--	780	--	188	--	209	--	211	--	172
<u>Machine elements</u>	--	--	80	--	--	--	40	--	40	--	--
<u>Misc. machine construction</u>	--	--	225	--	55	--	55	--	57	--	58
	--	--	475	--	133	--	114	--	114	--	114
<u>Parts for machine construction: industry</u>	--	--	6,378	--	1,412	--	1,678	--	1,694	--	1,594
<u>Contract work for machine construction:</u>	--	--	1,650	--	437	--	389	--	429	--	395
<u>Assembly work for machine construction:</u>	--	--	5,198	--	1,144	--	1,293	--	1,376	--	1,385



1952 Production Plan for HV Schwerkmaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>V V P. EKM (Con't.)</u>											
<u>Steel construction:</u>	--	--	24,897	--	5,891	--	6,314	--	6,413	--	6,279
Steel construction for superstructures	tons	1,620	882	312	170	363	197	433	236	512	279
Container construction	tons	5,475	7,014	1,426	1,817	1,423	1,817	1,320	1,695	1,306	1,685
Pipe-line construction	tons	15,000	16,352	3,431	3,750	3,803	4,140	3,966	4,320	3,800	4,142
Misc. steel construction	tons	1,180	649	280	154	290	160	295	162	315	173
<u>Cast fittings:</u>	tons	359	2,871	87	723	97	729	92	707	83	712
<u>Castings and forgings:</u>	--	--	3,171	--	1,929	--	1,993	--	2,102	--	2,147
Gray castings	tons	11,540	5,632	2,857	1,392	2,879	1,406	2,901	1,415	2,903	1,419
Electro-steel castings	tons	2,000	1,874	400	375	450	421	550	515	600	563
Non-ferrous metal castings	--	--	211	--	49	--	52	--	58	--	52
1) Bronze castings	tons	(15)	(46)	(3)	(11)	(4)	(12)	(4)	(12)	(4)	(11)
2) Brass castings	tons	(2)	(7)	(1)	(3)	--	--	(1)	(4)	--	--
3) Red brass castings	tons	(53)	(158)	(12)	(35)	(13)	(40)	(14)	(42)	(14)	(41)
Aluminum castings	tons	130	454	32	113	33	114	32	113	33	114
<u>Products of the wood industry:</u>	--	--	1,200	--	212	--	266	--	361	--	361
<u>Wood crates:</u>	--	--	663	--	65	--	71	--	335	--	192
<u>Electrical equipment:</u>											
Electric generators	piece	75	675	18	162	18	162	19	171	20	180
Mobile electric power stations, steam driven	piece	30	914	4	98	7	363	12	272	7	181

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1952 Production Plan for HW Schwermaschinenbau. by Plants (Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>TOTAL:</u>		--	100,105	--	21,441	--	24,472	--	26,396	--	27,796
<u>Machine construction:</u>		--	80,822	--	17,218	--	19,627	--	21,051	--	22,926
<u>Power machine construction:</u>		--	568	--	117	--	153	--	147	--	151
a) Parts for turbines		--	30	--	5	--	5	--	10	--	10
b) Misc. products of the power machine construction industry		--	538	--	112	--	148	--	137	--	141
<u>Forge and press equipment:</u>		--	104	--	21	--	21	--	31	--	31
a) Misc. presses	piece	40	4	9	1	17	1	5	1	9	1
b) Bending machines for sheet metal	piece	10	100	2	20	2	20	3	30	3	30
<u>Foundry equipment:</u>		--	1,548	--	379	--	390	--	389	--	390
a) Press tools		--	643	--	150	--	160	--	165	--	165
b) Misc. tools :		--	908	--	229	--	230	--	224	--	225
1) Molding machines	piece	(100)	(860)	(25)	(215)	(25)	(215)	(25)	(215)	(25)	(215)
2) Misc. foundry equipment		--	(48)	--	(14)	--	(15)	--	(9)	--	(10)
<u>Equipment for the metallurgical and mining industries:</u>		--	15,229	--	3,119	--	3,553	--	4,087	--	4,470
A. Metallurgical equipment:		--	(413)	--	(16)	--	(47)	--	(64)	--	(200)
a) Rolling mill machines	piece	137	311	4	7	12	30	12	30	109	224
b) Coke refinery machines	piece	60	102	5	9	10	17	20	34	25	42
B. Mining equipments:		--	(13,925)	--	(2,939)	--	(3,319)	--	(3,769)	--	(3,896)
a) Conveying equipment	tons	1,079	1,870	169	289	296	469	293	526	321	586
b) Misc. special machines for mining		--	12,055	--	2,650	--	2,850	--	3,243	--	3,312
Parts for mining equipment		--	501	--	101	--	101	--	150	--	150
Rope making equipment	piece	34	391	5	64	8	87	9	104	12	136
<u>Equipment for the fuel industry:</u>		--	2,780	--	452	--	538	--	659	--	1,131
a) Parts for the coal industry	tons	184	344	42	78	42	79	50	93	50	94
b) Equipment for briquette factories	tons	1,430	2,436	220	374	270	459	333	566	607	1,037

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
V V B ABUS (Con't.)											
<u>Conveying equipment:</u>	—	—	21,230	—	4,348	—	5,336	—	5,483	—	6,063
A. <u>Cranes:</u>	—	—	(10,036)	—	(1,929)	—	(2,601)	—	(2,638)	—	(2,868)
a) Standard electric bridge cranes	—	—	5,842	—	1,029	—	1,535	—	1,534	—	1,744
b) Metallurgical cranes	—	—	598	—	149	—	149	—	150	—	150
c) Hand-operated bridge cranes	piece	87	850	17	180	23	221	26	245	21	204
d) Electric crane supports	—	—	2,324	—	524	—	550	—	600	—	650
e) Portal cranes	piece	8	422	1	47	3	146	2	109	2	120
B. <u>Winches:</u>	—	—	(2,314)	—	(376)	—	(652)	—	(651)	—	(635)
a) Building construction winches	piece	260	138	60	32	70	37	70	37	60	32
b) Spills	piece	65	292	15	67	20	90	20	90	10	45
c) Misc. winches	—	—	1,884	—	277	—	525	—	524	—	558
<u>Conveyors</u>	—	—	5,508	—	1,250	—	1,350	—	1,408	—	1,500
Electric trolleys	piece	917	816	323	268	105	108	98	111	391	329
Crane trolleys	piece	85	500	21	125	21	125	21	125	22	125
Parts for lifting and conveying equipment	—	—	747	—	150	—	180	—	200	—	217
Misc. conveying equipment	—	—	1,309	—	250	—	320	—	350	—	389
<u>Filters and sieves</u>	piece	25	64	7	18	7	18	7	18	4	10
Special machines	piece	246	123	45	21	65	27	70	38	66	37
Equipment for building machines	—	—	66	—	13	—	16	—	16	—	21
Equipment for public utilities	—	—	380	—	68	—	91	—	107	—	114
<u>Machine construction products:</u>	—	—	12,149	—	2,674	—	2,935	—	3,177	—	3,363
a) Bearings and accessories	—	—	408	—	92	—	99	—	107	—	110
b) Transmissions	—	—	9,322	—	2,027	—	2,247	—	2,446	—	2,602
c) Machine elements	—	—	2,419	—	555	—	589	—	624	—	651
Repairs for machine construction	—	—	647	—	154	—	157	—	170	—	166
Sub-contract work for machine construction	—	—	3,549	—	814	—	906	—	873	—	956
Assembly work for machine construction	—	—	659	—	123	—	173	—	175	—	188

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1952 Production Plan for HW Schwermaschinenbau, cv Plants (Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Steel construction:</u>	—	—	14,408	—	3,215	—	3,527	—	3,728	—	3,998
Steel construction for superstructures	tons	12,893	6,458	3,219	1,620	3,281	1,650	3,215	1,610	3,178	1,578
Steel bridge construction	tons	5,823	3,400	1,430	832	1,450	847	1,460	853	1,483	868
Container construction	tons	2,000	2,880	344	499	492	706	524	763	640	912
Pipe-line construction	tons	80	72	20	18	20	18	20	18	20	18
Misc. steel construction	tons	2,365	1,598	450	246	517	306	661	484	737	562
Steel construction assembly work	—	—	19,013	—	4,175	—	4,771	—	5,270	—	4,777
Machine parts	—	—	350	—	80	—	85	—	90	—	95
<u>Castings and forgings:</u>	—	—	5,406	—	1,240	—	1,328	—	1,455	—	1,383
Gray castings	tons	7,660	3,304	1,680	720	1,835	789	2,115	916	2,030	879
Electro-steel castings	tons	1,900	1,349	460	327	480	341	480	341	480	340
Forged pieces of black metal	tons	100	70	22	15	24	17	28	20	26	18
1) Forged pieces of steel	tons	(50)	(35)	(10)	(7)	(12)	(8)	(15)	(11)	(13)	(9)
2) Die-press pieces and warm press pieces of steel	tons	(50)	(35)	(12)	(8)	(12)	(9)	(13)	(9)	(13)	(9)
Non-ferrous metal castings	tons	196	683	51	178	52	181	51	178	42	146
1) Bronze castings	tons	(46)	(158)	(11)	(38)	(12)	(41)	(11)	(38)	(12)	(41)
2) Aluminum castings	tons	(150)	(525)	(40)	(140)	(40)	(140)	(40)	(140)	(30)	(105)
Sub-contract work for castings and forgings	—	—	50	—	10	—	10	—	15	—	15
<u>Iron and metal goods:</u>	—	—	1,512	—	352	—	363	—	393	—	404
Metal products:	—	—	(692)	—	(147)	—	(158)	—	(188)	—	(199)
a) Sprocket chains	tons	200	220	50	55	50	55	50	55	50	55
b) Fashioned turnings	tons	230	472	45	92	50	103	65	133	70	144
<u>Metal consumer goods:</u>	—	—	(820)	—	(205)	—	(205)	—	(205)	—	(205)
a) Hardware	—	—	800	—	200	—	200	—	200	—	200
b) Misc. metal consumer goods	—	—	20	—	5	—	5	—	5	—	5
<u>Products of the wood industry</u>	—	—	270	—	48	—	74	—	75	—	75

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Leipziger Eisen- und Stahlwerke</u>			31,149		7,608		7,693		7,747		8,096
Electric power	1,000 Kw. hr.	740	22	189	6	178	5	181	5	192	6
Machine tools:			1,190		302		284		294		310
a) Tool grinding machines	piece	50	140	12	34	12	34	13	36	13	36
b) Misc. grinding machines	piece	579	868	150	222	138	207	140	212	151	227
c) Metal saws and filing machines	piece	160	182	40	46	38	43	40	46	42	47
Foundry equipment:			2,201		551		540		550		562
a) Assembly tools			469		117		117		117		118
b) Pneumatic tools and bellows			1,234		309		298		308		319
c) Misc. foundry equipment			500		125		125		125		125
Conveying equipment:			609		149		142		145		173
a) Conveyors	piece	21	170	5	38	5	38	5	38	6	56
b) Parts for lifting equipment			439		111		104		107		117
Equipment for the food industry:			1,763		449		425		435		459
a) Parts for the food industry equipment			862		215		215		216		216
b) Baking ovens	piece	86	906	22	234	20	210	21	219	23	243
Machine construction products			60		15		14		15		16
Sub-contract work for machine construction			455		116		109		111		119
Machine construction assembly work			70		18		16		17		19
Vehicle construction:			2,361		593		581		585		602
Vehicle parts			266		68		64		65		69
Parts for tractors			1,565		390		390		390		395
Castings and forgings:			20,230		4,871		5,065		5,065		5,276
a) Gray castings	tons	18,300	8,698	4,392	2,087	4,667	2,218	4,753	2,261	4,483	2,132
b) Tempered castings	tons	5,000	2,000	1,250	500	1,250	500	1,250	500	1,250	500
c) Steel castings	tons	7,675	8,442	1,890	1,993	1,909	2,076	1,831	2,025	1,995	2,348
1) Electro-steel castings	tons	(5,125)	(6,795)	(1,236)	(1,571)	(1,303)	(1,685)	(1,259)	(1,624)	(1,327)	(1,915)
2) SM steel castings	tons	(2,550)	(1,647)	(654)	(422)	(606)	(391)	(622)	(401)	(668)	(433)

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of	Total Planned		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
	Quantity	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Leipziger Eisen- und Stahlwerke (Con't.)</u>											
Castings and forgings (con't.):											
Synthetic alloying iron	tons	6,000	900	1,530	230	1,440	216	1,470	220	1,560	234
Sub-contract work for castings and forgings	--	--	240	--	61	--	58	--	59	--	62
on and metal goods:	--	--	1,813	--	459	--	435	--	445	--	474
Metal products:	--	--	(850)	--	(216)	--	(204)	--	(208)	--	(222)
a) Sprocket chains	tons	400	654	102	166	96	157	98	160	104	171
b) Bolts	tons	230	196	59	50	55	47	56	48	60	51
Metal consumer goods:	--	--	(963)	--	(243)	--	(231)	--	(237)	--	(252)
a) Metal braces	--	--	825	--	209	--	198	--	203	--	215
b) Nails and tacks	tons	400	138	102	34	96	33	98	34	104	37
Special products of the precision instrument and optical industry:	--	--	318	--	79	--	79	--	80	--	80
<u>Elektro-Stahlgußwerk Leipzig-West</u>											
TOTAL	--	--	7,247	--	1,791	--	1,808	--	1,817	--	1,831
Drying equipment	--	--	15	--	3	--	4	--	4	--	4
Patterns and castings:	--	--	6,940	--	1,715	--	1,731	--	1,740	--	1,754
Gray castings	tons	132	40	33	10	33	10	33	10	33	10
Electro-steel castings	tons	7,220	6,900	1,787	1,705	1,799	1,721	1,808	1,730	1,826	1,744
Repairs for machine construction	--	--	52	--	13	--	13	--	13	--	13
Sub-contract work for machine construction	--	--	240	--	60	--	60	--	60	--	60
<u>Erfurter Gesenkschmiede</u>											
TOTAL	--	--	648	--	125	--	130	--	192	--	201
Die-press tools and forged pieces	--	--	24	--	6	--	7	--	5	--	6
Forged and pressed pieces of steel	tons	400	624	76	119	79	123	120	187	125	195

SECRET

1952 Production Plan for HV Schwermetallenebau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Metallgusswerk Leipzig</u>											
TOTAL		—	13,491	—	3,069	—	3,273	—	3,304	—	3,845
Electric power	1,000 Kw hr	60	1.8	15	0.5	14	0.4	14	0.4	17	0.5
Misc. foundry equipment		—	160	—	40	—	40	—	40	—	40
Castings and forgings:		—	12,136	—	2,716	—	2,957	—	2,986	—	3,477
1) Steel castings		—	(4,834)	—	(1,029)	—	(1,150)	—	(1,240)	—	(1,415)
2) SM steel castings	tons	2,300	2,562	395	431	555	630	625	720	725	781
3) Non-ferrous metal castings	tons	4,000	2,272	1,052	598	916	520	916	520	1,116	634
4) Bronze castings	tons	200	(7,287)	—	(1,683)	—	(1,804)	—	(1,742)	—	(2,058)
5) Brass castings	tons	50	690	53	183	46	159	46	159	55	189
6) Red brass castings	tons	200	170	13	45	11	37	11	37	15	51
7) Aluminum castings	tons	200	700	50	175	50	175	50	175	50	175
8) Magnesium castings	tons	800	2,800	200	606	200	759	200	607	200	828
9) Sub-contract work for castings and forgings	tons	700	2,927	160	674	160	674	184	764	196	815
10) Iron and metal goods:		—	15	—	4	—	3	—	4	—	4
11) Misc. shovels	piece	240,000	243	—	246	—	219	—	220	—	258
12) Gardening fork	piece	12,000	684	63,120	180	54,960	156	54,960	157	66,960	191
13) Water pits, non-ferrous metals	piece	—	59	3,156	16	2,748	13	2,748	13	3,348	17
14) Machine construction, sub-contract work		—	200	—	50	—	50	—	50	—	50
15) Flanschenwerk und Gesenkschmiede Beitz (Bernburg/Sachsen-Anhalt)		—	250	—	66	—	57	—	57	—	70
16) Press tools		—	8,702	—	2,010	—	2,144	—	2,271	—	2,277
17) Presses (finished)	tons	—	100	—	25	—	25	—	25	—	25
18) Forged and pressed pieces of steel	tons	3,200	2,480	740	574	800	620	820	635	840	651
19) Machine construction, sub-contract work	tons	6,100	6,042	1,403	1,391	1,491	1,478	1,601	1,592	1,605	1,581
20) Machine construction, sub-contract work		—	80	—	20	—	21	—	19	—	20

1952 Production Plan for HV Schwermaschinenbau, by Plants

(Value in 1,000 DM)

Item	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Dampfhammerwerk, Brand-Erbisdorf</u>											
TOTAL		--	14,689	--	3,353	--	3,530	--	3,813	--	3,993
Press tools		--	300	--	75	--	75	--	75	--	75
Steel construction:		--	857	--	190	--	205	--	224	--	238
a) Container construction	tons	460	760	102	168	110	182	120	199	128	211
b) Pipe-line construction	tons	100	97	22	22	24	23	26	25	28	27
Vehicle construction:		--	550	--	135	--	135	--	140	--	140
a) Vehicle parts		--	50	--	10	--	10	--	15	--	15
b) Parts for tractors		--	500	--	125	--	125	--	125	--	125
Castings and forgings:		--	12,613	--	2,871	--	3,030	--	3,277	--	3,435
a) Forged steel pieces	tons	12,300	6,687	2,800	1,522	2,950	1,604	3,200	1,740	3,350	1,821
b) Die-press steel pieces	tons	5,460	5,626	1,230	1,274	1,310	1,351	1,420	1,462	1,500	1,539
c) Castings and forgings, sub-contract work		--	300	--	75	--	75	--	75	--	75
Iron and metal goods:		--	339	--	75	--	78	--	89	--	97
a) Rivets	tons	400	64	60	10	80	13	120	19	140	22
b) Metal consumer goods:		--	(275)	--	(65)	--	(65)	--	(70)	--	(75)
a) Hardware		--	25	--	5	--	5	--	5	--	10
b) Misc. metal consumer goods		--	250	--	60	--	60	--	65	--	65
Machine construction, repair work		--	30	--	7	--	7	--	8	--	8
<u>Press- und Schmiedewerk Wismar</u>											
TOTAL		--	3,610	--	690	--	795	--	1,005	--	1,120
Forged pieces of black metal	tons	2,800	1,960	500	350	600	420	800	560	900	630
Die-press and pressed pieces of black metal	tons	2,000	1,400	400	280	450	315	550	385	600	420
Sub-contract work		--	250	--	60	--	60	--	60	--	70

1952 Production Plan for HV Schwermaschinenbau, by Plants

(Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952 Quantity Value	Ist. Qt. 1952 Quantity Value	2nd. Qt. 1952 Quantity Value	3rd. Qt. 1952 Quantity Value	4th. Qt. 1952 Quantity Value
<u>Rosswainer Achsen-Federnfabrik und Gesenkschmiede VEB, Rosswein/Sa.</u>	--	18,029	4,107	4,338	4,735	4,849
<u>Machine tools</u>	--	120	30	30	30	30
<u>Vehicle construction:</u>	--	7,623	1,860	2,042	1,820	1,901
Vehicle parts	--	7,573	1,848	2,029	1,808	1,888
Repairs for automobile and tractor construction	--	50	12	13	12	13
<u>Forgings and forgings:</u>	--	8,947	1,887	1,936	2,551	2,573
Forged steel pieces	tons	800 433	190 103	190 103	210 115	210 113
Die-press steel pieces	tons	8,464 8,514	1,770 1,784	1,884 1,834	2,430 2,435	2,450 2,460
<u>Metal and metal goods:</u>	--	1,339	330	330	334	335
Misc. metal products	--	739	180	180	184	195
Misc. metal consumer goods	--	600	150	150	150	150

Deutsche Mies Werke Chemnitz

<u>Machine tools</u>	--	14,298	3,019	3,604	3,682	3,993
<u>Electric power</u>	1,000 Kw hr	1,000 30	250 7	--	--	750 23
<u>Machine tools:</u>	--	13,393	2,810	3,391	3,460	3,732
Lathes	piece	(778) (9,831)	(161) (2,038)	(213) (2,501)	(222) (2,550)	(182) (2,742)
1) Lathes 250-550 ø	piece	331 2,367	81 560	93 431	107 710	50 616
2) Lathes 550-1,000 ø	piece	400 6,400	50 800	105 1,680	115 1,840	130 2,030
3) Vertical lathes to 1,600 ø	piece	43 972	30 678	13 294	--	--
4) Misc. lathes	piece	4 92	2 46	--	2 46	--
Drilling and milling to 100 mm. spindle ø	piece	3 42	3 42	--	--	--
Equipment for machine tools	--	3,520	730	890	910	900
<u>Machine fixtures</u>	--	325	70	80	80	95
<u>Machine construction, repairs</u>	--	220	50	50	60	60
<u>Machine construction, sub-contract work</u>	--	300	75	75	75	75
<u>Machine construction, assembly work</u>	--	30	7	8	7	8

1952 Production Plan for HV Schwermaschinenbau, by machine

(Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Deutsche Miles Werke Berlin-Weissensee</u>											
TOTAL		--	9,504	--	497	--	1,563	--	3,227	--	4,217
Machine tools:			2,264		445		1,505		3,165		4,149
1) Vertical lathes over 1,600 ø	piece	85	8,594	5	300	15	1,360	30	2,990	35	3,944
2) Gear flank grinding machines	piece	65	650	14	140	14	140	17	170	20	200
3) Equipment and accessories		--	20	--	5	--	5	--	5	--	5
Machine tools			100		25		25		25		25
Machine tools			90		22		23		22		23
Machine construction, repairs			50		5		10		15		20
<u>Maschinenfabrik Meuselwitz</u>											
TOTAL			9,850		2,212		2,252		2,871		2,515
Machine tools:			6,231		1,383		1,032		1,656		2,160
1) Lathes	piece	(146)	(4,934)	(24)	(972)	(52)	(802)	(33)	(1,412)	(37)	(1,743)
2) Vertical lathes to 1,600 ø	piece	30	240	--	--	30	240	--	--	--	--
3) Misc. lathes	piece	97	2,194	20	452	20	452	27	612	30	678
Horizontal sloters	piece	19	2,500	4	520	2	110	6	800	7	1,070
Misc. grinding machines	piece	30	772	3	164	1	72	4	184	22	352
Misc. machine tools	piece	15	325	10	217	5	108	--	--	--	--
		--	200	--	30	--	50	--	60	--	60
Machine tools			100		30		20		25		25
Machine tools			100		30		20		25		25
Machine construction, repairs			50		--		20		20		10
Machine construction, sub-contract work			100		25		25		25		25
Industrial and commercial equipment of wood			300		80		80		70		70

1952 Production Plan for HV Schwermaschinenbau. by Plants

(Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Berliner Werkzeugmaschinenfabrik</u>											
Lathes		--	8,345	--	1,904	--	2,113	--	2,184	--	2,144
Machine tools:			7,555		1,696		1,836		1,930		1,983
Lathes to 250 mm. Ø	piece	430	2,170	150	770	120	600	120	600	40	200
Automatic lathes:	piece	(79)	(1,770)	--	--	(10)	(300)	(25)	(550)	(44)	(920)
1) Automatic multi-spindle lathes	piece	49	1,470	--	--	10	300	15	450	24	720
2) Misc. automatic lathes	piece	30	300	--	--	--	--	10	100	20	200
Radial drill presses, holes over 40 mm. Ø	piece	149	2,447	37	610	37	610	37	610	38	617
Misc. equipment	--	--	1,168	--	316	--	376	--	230	--	246
Machine fixtures	--	--	570	--	190	--	190	--	120	--	70
Machine construction, repair work	--	--	25	--	3	--	4	--	8	--	10
Machine construction, sub-contract work	--	--	35	--	5	--	8	--	11	--	11
Misc. wood products	--	--	160	--	10	--	25	--	55	--	70
<u>Wälzlagerfabrik Fraureuth</u>											
Roller bearings		--	7,943	--	1,876	--	1,976	--	2,016	--	2,075
Roller bearing accessories		--	80	--	18	--	19	--	21	--	22
Machine construction products:			4,983		1,138		1,237		1,275		1,333
Ball bearings to 100 mm. bore	piece	870,000	2,512	193,600	537	214,300	619	225,300	649	236,800	637
Tumbler bearings to 100 mm. bore	piece	120,000	334	26,600	73	29,700	83	30,300	84	30,400	94
Ball bearings over 100 mm. bore	piece	6,000	480	1,200	94	1,500	121	1,600	128	1,700	137
Roller bearings to 100 mm. bore	piece	50,000	457	12,500	114	12,500	114	12,500	114	12,500	115
Roller bearing cages (Wälzlagerkäfige)	--	--	1,200	--	300	--	300	--	300	--	300
Machine construction, repairs	--	--	70	--	18	--	17	--	18	--	17
Machine construction, sub-contract work	--	--	10	--	2	--	3	--	2	--	3
Iron castings	tons	630	2,800	157	700	157	700	158	700	158	700

1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952 Quantity Value	1st. Qt. 1952 Quantity Value	2nd. Qt. 1952 Quantity Value	3rd. Qt. 1952 Quantity Value	4th. Qt. 1952 Quantity Value
Werkzeugmaschinenfabrik Aschersleben						
Electric power	1,000 Kw hr	800 24	250 8	150 4	150 4	250 8
Machine tools:		7,300	1,531	1,617	1,902	2,250
Long stroke planers up to 1,600 mm. bed width	piece	23 1,045	6 270	6 270	6 270	5 235
Plans grinders	piece	60 1,205	15 290	15 285	15 305	15 325
Long stroke planers over 1,600 mm. bed width	piece	70 4,900	16 934	17 1,024	16 1,290	21 1,652
Misc. equipment		150	37	38	37	38
Eng:		255	64	63	64	64
Foundry equipment (Models)		75	19	18	19	19
Misc. Tools		30	8	7	8	7
Tooling fixtures		150	37	38	37	38
Machine construction, repairs		150	37	38	37	38
Machine construction, sub-contract work		100	25	25	25	25
Machine construction, assembly work		30	7	8	7	8
Castings	tons	3,000 1,350	800 360	650 295	750 330	800 365
Prod. products		100	25	25	25	25
Wälzlagerfabrik Ronneburg (Werk II of Wälzlagerfabrik Fraureuth)						
		1,620	394	399	404	423
Ball bearings up to 100 mm. bore	piece	100 530	23 130	24 131	25 132	28 137
Ball bearings over 100 mm. bore	piece	1,100 113	253 26	264 27	275 28	308 32
Roller bearings up to 100 mm. bore	piece	4,600 260	1,150 65	1,150 65	1,150 65	1,150 65
Roller bearings over 100 mm. bore	piece	800 153	200 38	200 38	200 38	200 39
Machine construction, repairs		1,090	264	268	272	286

1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 Mt)

	Unit of Quantity	Total Planned Production 1952 Quantity Value	Ist. Qt. 1952 Quantity Value	2nd. Qt. 1952 Quantity Value	3rd. Qt. 1952 Quantity Value	4th. Qt. 1952 Quantity Value				
<u>WZLagerfabrik Berlin</u>										
AL	--	-- 2,036	-- 491	-- 498	-- 512	-- 535				
<u>Is and foundry equipment:</u>	--	-- 150	-- 51	-- 38	-- 37	-- 24				
Special equipment for rolling mills	--	-- 50	-- 20	-- 11	-- 10	-- 9				
Tooling fixtures	--	-- 100	-- 31	-- 27	-- 27	-- 15				
<u>Machine construction products:</u>	--	-- 1,886	-- 440	-- 460	-- 475	-- 511				
Ball bearings up to 100 mm. bore	piece 1,612,000	1,680	375,000	390	395,000	410 405,000	422 437,000	458		
Tumbler bearings up to 100 mm. bore	piece 30,000	34	6,000	7	6,000	7 9,000	10	9,000	10	
Roller bearings up to 100 mm. bore	piece 50,000	172	12,500	43	12,500	43 12,500	43 12,500	43	12,500	43

<u>Zwickauer Maschinenfabrik</u>											
AL	--	--	10,233	--	2,138	--	2,376	--	2,818	--	2,901
<hr/>											
<u>ps and compressors for the chemical industry:</u>	--	--	2,932	--	2,063	--	2,301	--	2,743	--	2,825
Air compressors up to 500 cu.cm./hr	piece	500	3,660	125	915	125	915	125	915	125	915
Air compressors over 500 cu. cm./hr	piece	400	4,492	61	680	87	876	120	1,397	132	1,539
Gas compressors	piece	67	980	23	268	26	310	7	231	11	171
Parts	--	--	800	--	200	--	200	--	200	--	200
<u>Line construction, repairs</u>	--	--	300	--	75	--	75	--	75	--	75
<u>Box crates</u>	--	--	1	--	--	--	--	--	--	--	1

<u>Dielelmotorenwerk Rostock</u>										
AL	—	9,924	—	955	—	1,102	—	2,575	—	5,292
ps diesel engines	piece 47	<u>7,854</u>	8	240	3	550	12	2,190	24	4,874
ts	kg. 30,000	<u>370</u>	5,000	61	6,000	74	8,000	100	11,000	135
sls	—	<u>1,700</u>	—	654	—	478	—	285	—	283

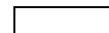
1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Borsig - Borsig, Berlin Wilhelmsruh</u>			40,615		6,176		6,626		12,423		15,390
<u>Machine construction:</u>			34,815		6,629		5,773		10,973		11,440
<u>I. Power machine construction:</u>			(26,497)		(3,850)		(3,244)		(9,467)		(9,936)
a) Steam boilers 60-100 ton/hr. & over	piece	6	10,800	1	1,500			3	5,850	2	3,450
b) Steam boilers 30-60 ton/hr.	piece	11	6,768	2	900	2	1,304	2	1,340	5	3,260
c) Steam boilers 2.4-10 ton/hr.	piece	3	210	1	70	2	140				
d) Boilers with large water capacity	piece	13	780	3	180	10	509				
e) Steam turbines over 500 Kw	piece	3	2,439					1	813	2	1,626
f) Repairs on boilers			2,000		400		400		600		600
g) Parts for turbines			3,500		800		800		900		1,000
<u>II. Machine construction, repairs</u>			1,200		300		300		300		300
<u>III. Machine construction, sub-contract work</u>			100		25		25		25		25
<u>IV. Castings and forgings</u>			(722)		(178)		(181)		(183)		(180)
a) Gray castings	tons	380	171	95	42	95	42	95	43	95	44
b) Forged steel pieces	tons	600	530	150	132	150	132	150	133	150	133
c) Red brass castings	tons	6	21	1	4	2	7	2	7	2	3
<u>V. Blast furnace equipment</u>			1,600		600		1,000				
<u>VI. Pumps and compressors for chemical industry:</u>			(4,646)		(998)		(1,651)		(998)		(999)
a) Compressors 3,000-6,000 cu.m./hr.	piece	28	4,546	6	973	10	1,626	6	973	6	974
b) Parts for pumps and compressors			100		25		25		25		25
<u>VII. Container construction</u>	tons	50	50	25	25	25	25				
<u>Electrical equipment:</u>			5,700		175		175		1,425		3,925
<u>I. Generators</u>	piece	4	5,000					1	1,250	3	3,750
<u>II. Electrical machinery, repairs</u>			700		175		175		175		175
<u>Wood products:</u>			100		25		25		25		25

1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Schulitz-Maschinenbau</u>											
TOTAL		—	23,153	—	3,263	—	5,376	—	6,497	—	8,017
Heavy machine construction:											
Steam turbines over 500 Kw	piece	11	17,652	2	2,260	3	4,314	2	4,874	4	6,211
Parts for turbines	—	—	11,039	—	1,650	—	2,364	—	2,956	—	4,069
Ship's diesel engines	piece	23	2,470	—	600	8	600	7	630	8	640
Stationary diesel engines	piece	5	4,100	1	—	1	1,340	—	1,288	3	1,472
			50		10		10		—		30
General equipment:											
Rolling mill plant equipment:	piece	750	240	—	60	—	60	330	60	420	60
Primary pumps:	piece	9	1,275	—	—	3	—	3	560	3	715
Machine construction, repairs	—	—	2	—	—	—	7	—	8	—	7
Cast iron fittings:	tons	3	2,710	—	638	1	678	1	678	1	716
Castings and forgings:											
Gray castings	tons	1,830	4	—	—	1	316	460	316	460	306
Non-ferrous metal castings	tons	(10)	1,243	(3)	305	(3)	305	(3)	305	(1)	303
1) Bronze castings	tons	7	1,208	2	295	2	460	2	305	1	303
2) Red brass	tons	3	(35)	1	(10)	1	(11)	1	(11)	—	(3)
			24		7		7		7		3
			11		3		4		4		—
<u>AB Bus Kranbau Eberswalde</u>											
TOTAL		—	12,720	—	2,228	—	2,612	—	3,800	—	4,080
Standard electric bridge cranes	piece	8	730	1	154	2	187	2	187	2	202
Metallurgical cranes	piece	6	2,067	1	344	2	690	2	689	1	344
Railroad cranes	piece	5	880	1	176	1	176	2	352	1	176
Port cranes	—	—	3,620	—	674	—	674	—	982	—	1,290
Exc. cranes	—	—	5,073	—	800	—	800	—	1,500	—	1,973
Machine construction, repairs	—	—	150	—	30	—	35	—	40	—	45
Assembly work	—	—	200	—	50	—	50	—	50	—	50

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1952 Production Plan for HV Schwermaschinenbau, by Plants

(Value in 1,000 DM)

B Abus Förderanlagen Köthen/Anhalt

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
		—	1,790	—	415	—	425	—	470	—	480
in bucket dredgers	piece	2	70	—	—	—	—	1	35	1	35
parts for machinery for construction and road building	—	—	1,720	—	415	—	425	—	435	—	445

B Abus Maschinenfabrik Nordhausen

		—	11,960	—	3,156	—	3,301	—	3,239	—	2,264
<u>Machine and foundry equipment:</u>		—	232	—	55	—	55	—	55	—	67
Milling machines		—	—	—	85	—	525	—	530	—	601
<u>Equipment for metallurgical and mining industry:</u>		—	1,741	—	50	204	490	206	495	236	566
Conveying equipment	tons	667	1,601	21	35	19	35	19	35	19	35
Parts for mining and refining equipment	tons	75	140	18	—	—	—	—	—	—	—
<u>Equipment for the fuel industry:</u>		—	318	—	142	—	58	—	59	—	59
Misc. equipment for the fuel industry	tons	54	84	54	34	—	—	—	—	—	—
Parts for repairing coal industry equipment	tons	125	234	31	58	31	58	31	59	32	59
<u>Conveying equipment:</u>		—	—	—	—	—	—	—	—	20	212
Drag-line winches	piece	20	212	—	—	—	—	—	—	—	—
Conveyors	tons	1,371	4,457	526	1,709	445	1,448	400	1,300	—	—
<u>Construction and road building equipment:</u>		—	4,900	—	1,140	—	1,190	—	1,270	—	1,300
Shovel excavators	piece	155	4,650	41	1,140	39	1,140	39	1,170	36	1,200
Parts for construction and road building equipment	—	—	250	—	—	—	50	—	100	—	100
<u>Machine construction, repairs:</u>		—	100	—	25	—	25	—	25	—	25

1952 Production Plan for HV Schwermaschinenbau, by Plants

(Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
<u>Abus Maschinenfabrik und Eisengießerei, Pörsch</u>			13,876		3,441		3,469		3,469		3,497
<u>Is and foundry equipment:</u>											
ding machines	piece	10	140	3	42	3	42	2	28	2	28
<u>Chemical and mining equipment:</u>			5,118		1,275		1,281		1,281		1,281
Rolling mill machinery	tons	3,000	5,100	750	1,275	750	1,275	750	1,275	750	1,275
Graveling equipment	tons	9	18			3	6	3	6	3	6
<u>Machine tools:</u>			1,345		331		330		344		340
ts	piece	1,000	1,345	255	331	255	330	260	344	230	340
<u>and parts</u>			67		17		17		17		16
<u>and parts</u>			292		58		73		73		68
<u>Machine construction products</u>			1,128		778		780		778		792
Transmissions			2,842		710		711		710		711
Machine elements			26		6		7		6		7
Misc. machine construction products			260		62		62		62		74
<u>Machine construction, repairs</u>			50		10		10		15		15
<u>Machine construction, assembly work</u>			30		7		8		7		8
<u>Iron and forgings</u>			3,214		803		804		802		805
Castings	tons	2,200	990	550	245	550	243	550	247	550	248
Steel castings	tons	(3,000)	(1,990)	(750)	(498)	(750)	(497)	(750)	(497)	(750)	(498)
1) Electro steel castings	tons	1,000	840	250	210	250	210	250	210	250	210
2) Bessemer steel castings	tons	2,000	1,150	500	288	500	287	500	287	500	288
Synthetic alloying iron	tons	1,560	234	390	58	390	59	390	58	390	59
<u>Iron and forgings, sub-contract work</u>			250		62		63		62		63
<u>Trical equipment</u>			241		58		60		62		61
Load lifting magnets	piece	220	99	50	22	50	23	60	27	60	27
Low tension switchgear			142		36		35		37		34
<u>Iron cranes</u>			1				1				

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25X1A

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1952 Production Plan for HV Schwermaschinenbau, by Plants (Value in 1,000 DM)

25X1A

WZM

WZM Abus Schwermaschinenbau Wildau

TOTAL

Forge and press equipment

- a) Excenter, crank and lever presses over 63 ton pressure
 b) Hydraulic presses
 c) Forging presses
 d) Misc. presses
 e) Forging hammers
 f) Profile shears
 g) Beading machines
 h) Tools

Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
	—	36,903	—	4,898	—	9,063	—	11,462	—	11,430
piece	1	8	1	8	—	—	—	—	—	—
piece	6	1,460	2	486	2	487	2	487	—	—
piece	3	750	2	450	—	—	1	300	—	—
piece	7	1,088	1	155	2	311	2	311	2	311
piece	5	845	3	507	2	338	—	—	—	—
piece	1	113	—	—	1	113	—	—	—	—
piece	5	50	1	10	—	—	2	20	2	20
—	—	100	—	16	—	23	—	28	—	33

Metallurgical and mining equipment

- a) Rolling mill machines
 b) Forged rollers

tons	9,483	16,074	1,500	2,566	2,307	3,686	2,690	4,602	2,986	5,220
tons	200	600	32	96	46	138	56	168	66	198
tons	460	782	—	—	106	180	177	301	177	301

Equipment for heat and briquette plants

Conveying equipment

- a) Standard electric bridge cranes
 b) Portal cranes

piece	12	311	1	23	—	—	6	144	5	144
piece	3	147	—	—	—	—	—	—	3	147
piece	120	10,800	5	450	40	3,600	45	4,050	30	2,700

Castings and forgings

- a) Die-press and pressed steel pieces
 b) Forged steel pieces

tons	2,343	1,875	—	—	—	—	543	435	1,800	1,440
tons	2,000	1,600	103	33	143	118	666	532	1,083	867
—	—	300	—	48	—	69	—	84	—	99

Wood products

SECRET

1952 Production Plan for H.V. Schweißmaschinenbau, W. Plants

(Value in 1,000 DM)

	Unit of Quantity	Total Planned Production 1952		1st. Qt. 1952		2nd. Qt. 1952		3rd. Qt. 1952		4th. Qt. 1952	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
Con		—	15,514	—	4,213	—	4,668	—	4,767	—	4,866
Steel	piece	12	752	3	138	3	138	3	138	3	138
	piece	8	6,614	2	1,739	2	1,739	2	1,625	2	1,625
Assembly work	tons	8,200	4,048	4,300	848	1,450	946	1,650	1,078	1,800	1,178
Sub contract	tons	500	350	125	37	125	37	125	33	125	38
	—	—	6,000	—	1,230	—	1,520	—	1,600	—	1,600
	—	—	700	—	175	—	175	—	175	—	175
	—	—	50	—	10	—	13	—	13	—	14
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		—	14,710	—	3,440	—	3,784	—	3,770	—	3,716
	piece	10	2,320	4	520	4	520	5	650	5	650
	tons	7,500	4,950	2,000	1,320	1,000	1,234	1,500	990	2,100	1,306
	tons	500	420	—	—	300	210	300	210	—	—
	—	—	7,000	—	1,600	—	1,300	—	1,920	—	1,680
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		—	6,034	—	1,090	—	1,253	—	1,835	—	1,836
	tons	335	670	19	70	96	172	134	276	96	172
	tons	3,110	4,029	490	572	538	634	1,006	1,559	1,098	1,684